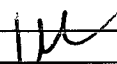
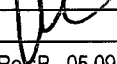


12/06

Date: Monday, 11/06/2007 3:39:33 PM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : FLOAT SKID RH 206L1,L3,L4&407
<b>Job Number</b> : 32883	
<b>Estimate Number</b> : 10328	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D206642512
<b>This Issue</b> : 11/06/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : LANDING GEAR	<b>Drawing Revision</b> : K
<b>Previous Run</b> : 32363	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 12/06/2007 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : Est Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM Est Rev:C 07-02-23 As per IIN D206-642 Rev K JLM est rev D 07.06.06 added K642-512 EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



**Comment:** DOCUMENT CONTROL  
Photocopy bluefile and create labels per PPP D206-642-512 CHG003

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
PULL FROM STK:  
D206-642-541 B ~~3258~~ 32442  
ADD KIT BELOW TO CREATE D206-642-512 CHG 003

3.0	D206642541	Float Skidtube Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Float Skidtube Assembly

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
Pick Packing Kit

5.0	D206648013	GHW Kit
-----	------------	---------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Pick:

Qty	Part Number	Description	Batch
1	D206-648-013	GHW Kit	B 32278 ✓ 32278 ✓

7/6/12 SQ

Date: Monday, 11/06/2007 3:39:33 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID RH 206L1,L3,L4&407

Job Number: 32883

Part Number: D206642512

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1 D206-642-541(REF)

32942

6.0

D2652

Bushing



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

16 D2652

Bushing

B 30 816 ✓✓

7.0

D2712

Set Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

10 D2712

Set Screw

B 31927 ✓✓

8.0

D29322

206 Saddle Right side



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2932-2

Saddle

B 29343 ✓✓

9.0

D29332

206 Saddle Right



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2933-2

Saddle

B 29790 ✓✓

10.0

D2934

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2934

Saddle Spacer

B 30457 ✓✓

11.0

D2935

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2935

Saddle Spacer

B 30973 ✓✓

B 30973 ✓✓

7/6/12 ✓✓

SQ

Date: Monday, 11/06/2007 3:39:33 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID RH 206L1,L3,L4&407

Job Number: 32883

Part Number: D206642512

Job Number:



Seq. #:	Machine Or Operation:	Description :
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12.0	D29382	206 Saddle Right side
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2938-2	Saddle	B29348 ✓

13.0	D29392	206 Saddle Right Side
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2939-2	Saddle	B29390 ✓

14.0	D33963	Inventory
------	--------	-----------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D3396-3	Spacer	B26772 ✓

15.0	D3407043	low ring
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3407-043	Tow Ring	B28926 ✓

16.0	D34561	washer
------	--------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3456-1	Washer	B25701 ✓

17.0	D34571	Inventory
------	--------	-----------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D3457-1	Washer	B24585 ✓

B/G 111 SP

Date: Monday, 11/06/2007 3:39:33 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID RH 206L1,L3,L4&407

Job Number: 32883

Part Number: D206642512

Job Number:



Seq. #:	Machine Or Operation:	Description :
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18.0	AN3C35A	
------	---------	--



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

3 AN3C35A

Bolt

M18918 ✓ ✓

19.0	AN3C36A	
------	---------	--



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

9 AN3C36A

Bolt

M101261 ✓ ✓

20.0	AN3C41A	
------	---------	--



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN3C41A

Bolt

M19349 ✓ ✓

21.0	AN4C6A	
------	--------	--



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

12 AN4C6A

Bolt

M103344 ✓ ✓

22.0	AN5C11A	
------	---------	--



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN5C11A

Bolt

M19185 ✓ ✓

23.0	AN5C12A	
------	---------	--



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN5C12A

Bolt

M18918 ✓ ✓

7/6/11 SQ

Date: Monday, 11/06/2007 3:39:33 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID RH 206L1,L3,L4&407

Job Number: 32883

Part Number: D206642512

Job Number:



Seq. #: Machine Or Operation: Description :

24.0 AN5C13A



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN5C13A

Bolt

M18918 ✓✓

25.0 AN5C15A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C15A

Bolt

M100229 ✓✓

26.0 AN5C32A



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C32A

Bolt

M18918 ✓✓

27.0 AN5C34A



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C34A

Bolt

M18918 ✓✓

28.0 AN5C35A



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C35A

Bolt

M18918 ✓✓

29.0 AN960C10L

washer



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C10L

Washer

M102473 ✓

2/6/11 SP

Date: Monday, 11/06/2007 3:39:34 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID RH 206L1,L3,L4&407

Job Number: 32883

Part Number: D206642512

Job Number:



Seq. #:	Machine Or Operation:	Description :
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30.0	AN960C416L	WASHER
------	------------	--------



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
24	AN960C416L	Washer	M104547 ✓✓

31.0	AN960C516L	WASHER
------	------------	--------



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
8	AN960C516L	Washer	M103344 ✓✓

32.0	MS210433	Nut
------	----------	-----



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
20	MS21043-3	Nut	M103691 ✓✓

33.0	MS210434	Nut
------	----------	-----



Comment: Qty.: 13.0000 Each(s)/Unit Total : 13.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
13	MS21043-4	Nut	M103715 ✓✓

34.0	MS210435	Nut
------	----------	-----



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	MS21043-5Nut	M18535	M101418 ✓✓ 7/6/11 SQ

Date: Monday, 11/06/2007 3:39:34 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID RH 206L1,L3,L4&407

Job Number: 32883

Part Number: D206642512

Job Number:



Seq. #: Machine Or Operation: Description :

35.0 NAS1515H3L WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Qty Part Number Description Batch  
24 NAS1515H3L Washer M19565 ✓

36.0 NAS1515H4L Inventory



Comment: Qty.: 24.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Qty Part Number Description Batch  
24 NAS1515H4L Washer M103691 ✓

37.0 NAS1515H5 Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description Batch  
16 NAS1515H5 Washer M101369 ✓

38.0 NAS1515H5L WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch  
8 NAS1515H5L Washer M103286 ✓

39.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

40.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-642-512

Location:

Rev C

SP 7/6/12

Date: Monday, 11/06/2007 3:39:34 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID RH 206L1,L3,L4&407

Job Number: 32883

Part Number: D206642512

Job Number:



Seq. #:

Machine Or Operation:

Description :

41.0

QC21

FINAL INSPECTION/W/O RELEASE



(1)

Comment: FINAL INSPECTION/W/O RELEASE

*2107/06/12*

Job Completion



*U 07-06-12*

